



This is to certify that the Quality Management System of:

**Ace Stamping and Machine Co., Inc.**

2801 South Memorial Drive  
Racine WI 53403-3298  
United States of America

applicable to:

**Custom tooling and metal stampings to customer specification**

has been assessed and approved by  
National Quality Assurance, U.S.A., against the provisions of:

**ISO 9001:2015**

For and on behalf of NQA, USA

Certificate Number: 11648  
EAC Code: 17  
Certified Since: December 4, 1996  
Valid Until: September 27, 2023  
Reissued: September 28, 2020  
Cycle Issued: September 28, 2020

