



Precision Metal Stampings and Sheet Metal Fabrications since 1955

<http://acestamping.com/>

A Division of:



Family Owned Business

A Division of:



ACE Stamping is a division of RC Incorporated which is owned and operated by Ronald and Cheryl Haarsma

- Sister companies consist of Innotec of WI, Shakespeare Machine, and Heinrich Company.



Founded in 1955 by James W. Haarsma I

As of 1984, Ronald has been President/CEO of Ace Stamping

Capabilities

A Division of:



ACE Stamping is a precision controlled metal stamping manufacturer and sheet metal fabricator

- Over 76,000 square feet located in Racine, WI

Over 45 Mechanical Presses In-House

- Ranging from 5 tons to 400 tons

In-House Laser Cutting

- (1) Salvagnini 3,000 Watt Fiber Laser
 - Capabilities of cutting carbon steel, stainless steel, aluminum, titanium, copper, brass with unparalleled speed and quality

Full Featured In-House Tool Room

- Wire EDM Machines
- CNC Machining Center
- Dedicated Design Team

Over 40 dedicated employees with tenure in Racine

Registered ISO 9001 since 1996 through NQA

Capacity available to grow

Capabilities, cont'd

A Division of:



ACE Stamping is a sheet metal fabricator with capabilities of high level mechanical assemblies

- Over 30,000 square feet in Apodaca, Nuevo Leon



Turret Presses/Laser Machines:

- (1) Mitsubishi Laser system 2000 Watt
- (1) Amada EM 2510 Turret, brush table
- (1) Amada AE 2510 Turret , brush table
- (1) Amada Apelio Combo (Punch Press - Laser) Machine
- (1) Amada FOM2-4222 6,000 Watt (Only Amada in MEXICO)



Forming

- (2) Toyokoki 193 ton 13' Press Brake
- (2) Toyokoki 94 ton 8' Press Brake
- (1) Toyokoki 31 ton 2.5' Press Brake

Capabilities, cont'd

A Division of:



Rolling:

- (1) Baileigh RH-45, capable of rolling up to 2" square x .120" wall tubing and 2" schedule 40 pipe
- (1) GMC PBR-0412E, capable of rolling up to 12 gauge thick material

Inserting:

- (2) Heager 4 ton, portable
- (2) Heager 8 ton, one of which has Windows Touch

CNC Machining

- (1) Vertical Machining Center
- (1) Snow Tapper

Welding:

- (3) Mig, Tig stations, Aluminum
- (1) Amada Spot Welder

Part Marking:

- Video Jet ink Marking Machine
- Silk-screening capabilities

Assembly

- Mechanical
- Electrical
- Riveting

| Capabilities, cont'd

A Division of:



**Registered ISO 9001 since
2004 through NQA**



**Capacity available
to grow**

ACE Stamping Work

A Division of:



ACE Stamping Work, cont'd

A Division of:





In-House Tool and Design

- In-house building for low cost, quick turnaround
- Compound Blank, Progressive, Multiple Operations, and Jigs/Fixtures



Engineering Services

- Engineering analysis (includes Stack Up Analysis, and Design for Manufacturing)
- Proof of Concept
- Computer Aided Design (CAD / Solidworks)
- Prototype Development
- Regulatory Compliance
- Product/Design Validation

Stocking Programs

A Division of:



Stocking programs are offered to all customers to overcome challenges, such as

- Pricing
- Lead Time
- On-time Delivery

Programs managed are as follows

- KANBAN
- Supplier Managed Inventory (Online Portals of Customer Managed by ACE)
- MIN/MAX

EDI Capabilities

- Allows for customer to quickly scan product into inventory once delivered
-

Quality Assurance

A Division of:



Full PPAP Submissions

- Control Plans
- PFMEA
- DFMEA
- Capability Studies
- Gage R&R
- FAIR: First Article Inspection Reports

Advanced Metrology

- Romer Inspection Arm with PolyWorks
- Micro-Vu Vision System
- Spectrophotometer, coating thickness gauges

Customer Support

- Formal Corrective Actions (SCAR, 8D, etc.)
-



ACE Stamping's Customers

A Division of:



<p>... and many more!</p>			



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Contact us via email at sales@acestamping.com

Call 800-597-7485 to speak with Ace Stamping today!

A Division of:

