



# Precision Metal Stampings and Sheet Metal Fabrications since 1955

<http://acestamping.com/>

A Division of:



# Family Owned Business

A Division of:



**ACE Stamping is a division of RC Incorporated which is owned and operated by Ronald and Cheryl Haarsma**

- Sister companies consist of Innotec of WI, Shakespeare Machine, and Heinrich Company.



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**Founded in 1955 by James W. Haarsma I**

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**As of 1984, Ronald has been President/CEO of Ace Stamping**

# Headquarters Capabilities

A Division of:



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## ACE Stamping is a precision controlled metal stamping manufacturer and sheet metal fabricator

- Over 76,000 square feet located in Racine, WI

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## Over 45 Mechanical Presses In-House

- Ranging from 5 tons to 400 tons

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## In-House Laser Cutting

- (1) Salvagnini 3,000 Watt Fiber Laser
  - Capabilities of cutting carbon steel, stainless steel, aluminum, titanium, copper, brass with unparalleled speed and quality

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## Full Featured In-House Tool Room

- Wire EDM Machines
- CNC Machining Center
- Dedicated Design Team

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## Over 40 dedicated employees with tenure in Racine

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## Registered ISO 9001 since 1996 through NQA

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## Capacity available to grow

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# ACE Stamping (Headquarters) Work

A Division of:



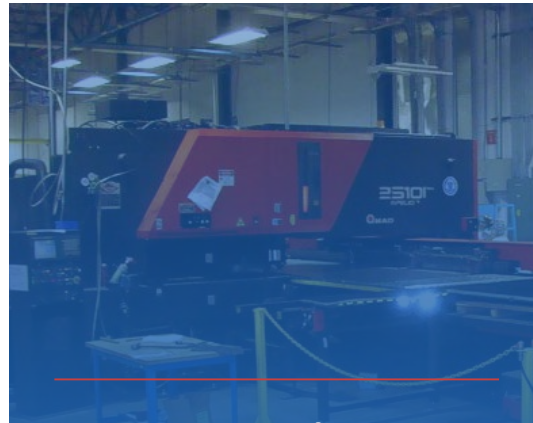
# Mexico Capabilities

A Division of:



## ACE Stamping is a sheet metal fabricator with capabilities of high level mechanical assemblies

- Over 30,000 square feet in Apodaca, Nuevo Leon



## Turret Presses/Laser Machines:

- (1) Mitsubishi Laser system 2000 Watt
- (1) Amada EM 2510 Turret, brush table
- (1) Amada AE 2510 Turret , brush table
- (1) Amada Apelio Combo ( Punch Press - Laser ) Machine
- (1) Amada FOM2-4222 6,000 Watt (Only Amada in MEXICO)



## Forming

- (2) Toyokoki 193 ton 13' Press Brake
- (2) Toyokoki 94 ton 8' Press Brake
- (1) Toyokoki 31 ton 2.5' Press Brake

# Mexico Capabilities cont..

A Division of:



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## Rolling:

- (1) Baileigh RH-45, capable of rolling up to 2" square x .120" wall tubing and 2" schedule 40 pipe
- (1) GMC PBR-0412E, capable of rolling up to 12 gauge thick material

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## Inserting:

- (2) Heager 4 ton, portable
- (2) Heager 8 ton, one of which has Windows Touch

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## CNC Machining

- (1) Vertical Machining Center
- (1) Snow Tapper

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## Welding:

- (3) Mig, Tig stations, Aluminum
- (1) Amada Spot Welder

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## Part Marking:

- Video Jet ink Marking Machine
- Silk-screening capabilities

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## Assembly

- Mechanical
- Electrical
- Riveting

# | Mexico Capabilities cont..

A Division of:



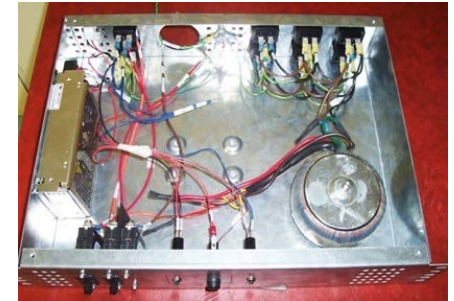
**Registered ISO 9001 since  
2004 through NQA**



**Capacity available  
to grow**

# ACE Stamping (Mexico) Work

A Division of:





# Design Services (Both Locations)

A Division of:



## In-House Tool and Design

- In-house building for low cost, quick turnaround
- Compound Blank, Progressive, Multiple Operations, and Jigs/Fixtures



## Engineering Services

- Engineering analysis (includes Stack Up Analysis, and Design for Manufacturing)
- Proof of Concept
- Computer Aided Design (CAD / Solidworks)
- Prototype Development
- Regulatory Compliance
- Product/Design Validation

# Stocking Programs (Both Locations)

A Division of:



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**Stocking programs are offered to all customers to overcome challenges, such as**

- Pricing
- Lead Time
- On-time Delivery

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**Programs managed are as follows**

- KANBAN
- Supplier Managed Inventory (Online Portals of Customer Managed by ACE)
- MIN/MAX

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**EDI Capabilities**

- Allows for customer to quickly scan product into inventory once delivered
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# Quality Assurance (Both Locations)

A Division of:



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## Full PPAP Submissions

- Control Plans
- PFMEA
- DFMEA
- Capability Studies
- Gage R&R
- FAIR: First Article Inspection Reports

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## Advanced Metrology

- Romer Inspection Arm with PolyWorks
- Micro-Vu Vision System
- Spectrophotometer, coating thickness gauges

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## Customer Support

- Formal Corrective Actions (SCAR, 8D, etc.)
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# ACE Stamping's Customers (Both Locations)

A Division of:



<p>... and many more!</p>			



# Stay Connected!

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<http://acestamping.com/>

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Connect with Ace Stamping on Facebook, Twitter, LinkedIn, Instagram and Google+

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Contact us via email at [sales@acestamping.com](mailto:sales@acestamping.com)

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Call 800-597-7485 to speak with Ace Stamping today!

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